WASTE TREATMENT PLANT PROJECT (WTP)
REQUEST FOR INTEREST (RFI)

High Level Waste Facility HVAC Duct System

Requisition Number:	24590-QL-SRA-MDHM-00010
Submit Interest By:	Thursday July 9, 2026
Quality Level:	QL (NQA-1-2022); Parts 1&2, Subparts 2.2 and 2.7
Award Type:	Firm Fixed Price / Fixed Unit Price

ESTIMATED SCHEDULE:

Issue Request for Proposal:	3rd Quarter CY2026
Award and Notice to Proceed:	1st Quarter of CY2027

PROJECT DESCRIPTION AND LOCATION:

The Hanford Tank Waste Treatment and Immobilization Plant (WTP) is a complex of radioactive waste treatment processing facilities designed and constructed by Bechtel National, Inc. for the Department of Energy (DOE).

SCOPE OF WORK:

INTERESTED PARTIES SHALL HAVE AN EXISTING QUALITY PROGRAM MEETING THE REQUIREMENTS OF ASME NQA-1, 2022 OR CONFIRM ESTABLISHING AN ASME NQA-1 QUALITY PROGRAM.

This Scope of Work is specific to the High-Level Waste (HLW) facility (see attached pictorial illustration) consisting of approximately 175,000 lbs. of welded stainless-steel ductwork, AG-1, ranging in size up to 60" in diameter.

SUBCONTRACTOR's work shall include, but shall not be limited to, design review of CONTRACTOR installed duct systems, design, procurement, fabrication and installation of all ductwork materials, supports, hangers, expansions joints for thermal expansion and/or stress reduction, inline components, the seismic qualification of those items and components to furnish, install, and test the HVAC ductwork systems and inline components in the HLW facility, testing, technical support services, transportation, documentation and other work necessary. Performance of this Scope of Work will be executed in parts consisting of:

Design:
Design review of CONTRACTOR previously installed duct system for compliance with current design criteria and specifications.

Full and complete design resulting in issuance of Issued for Fabrication (IFF) document package for the procurement and fabrication of structural supports, ductwork, inline components and miscellaneous ductwork accessories associated with described installation work scopes/packages.

Two (2) representative "Example" orthographic drawings are attached for interested parties information depicting WTP has achieved and will provide 90% complete drawings in the RFP.

Procurement & Fabrication: Procurement of all duct material and in-line components such as dampers, grills, etc., and Off-Site fabrication of duct work and transportation to the jobsite.
Installation: SUBCONTRACTOR shall construct the HVAC System in accordance with the CONTRACTOR approved design, and SUBCONTRACTOR approved Issue for Installation (IFI) drawings/work Package.

QUALITY ASSURANCE (QA) REQUIREMENTS:

Programmatic Quality Assurance (QA) requirements for subcontracts or purchase orders performed in the WTP Jobsite will be:

Nuclear Level Quality- Based on ASME NQA-1 2022.

COMMERCIAL GRADE DEDICATION:

The CONTRACTOR will review the SUBCONTRACTOR'S program for dedication of commercial grade items and services, including sub-supplier dedication activities should the SUBCONTRACTOR choose to dedicate commercial grade items.

BIDDER REGISTRATION AND PRE-QUALIFICATION:

The BNI Acquisition Services Subcontracts/Purchasing group is responsible for collection, evaluation, and internal publication of potential Bidders' information for the purpose of pre-qualifying to bid on any particular subcontract or purchase order.

As part of this process, BNI requires all potential Bidders to register at the Supplier and Contractor Portal at: https://www.Bechtel.com/supplier/

If your Bidder has registered previously, then only supplemental information should be sent to the Bechtel National, Inc. representative noted below.

Information to be provided by potential Bidders must include:

- Dun and Bradstreet Number
- Company Name
- Company Address
- Contact Phone Number
- Contact Person
- Email Address
- Safety Data and Information
- Applicable Work Experience and Projects
- Size of Business (Small, Large)

WTP BACKGROUND:

Information about the WTP Project can be found on http://www.hanfordvitplant.com

RFI CONTACT:

Bechtel National, Inc.

450 Hills Street

Richland, WA 99354

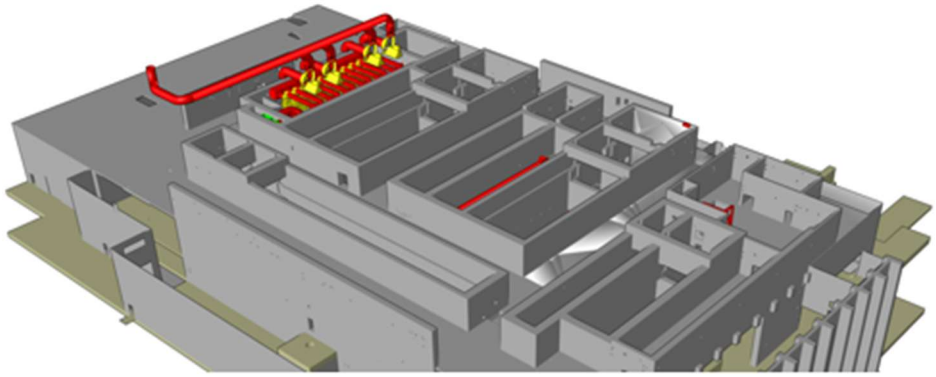
Attn: Matthew Jackson

Phone: (509) 371-5997

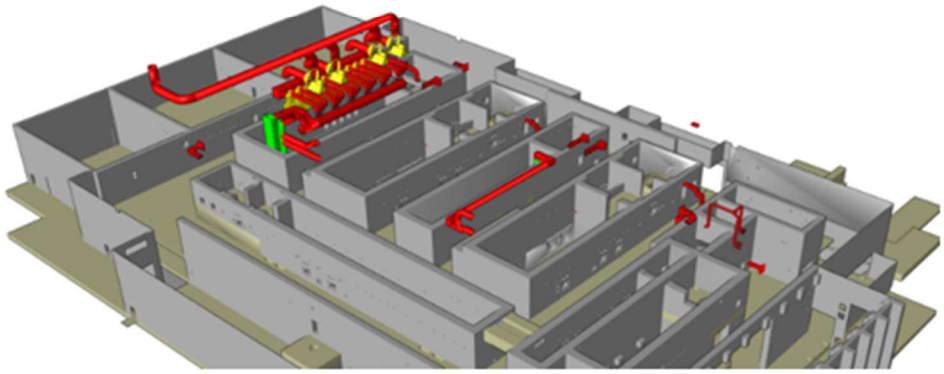
Email Address: mjjackso@bechtel.us

Mailstop: MS10-E

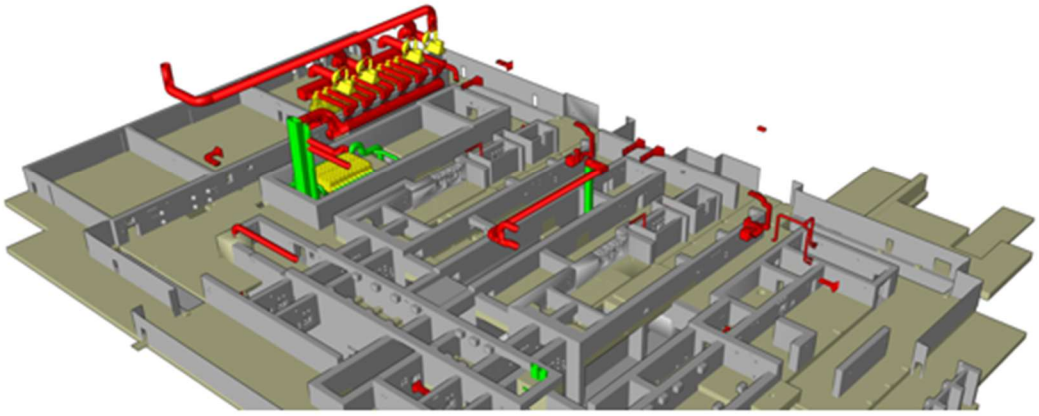
HLW Pictorial Illustration of HVAC Ductwork by Elevation Cut
(Red To-Go, Green Installed, Yellow Equipment)



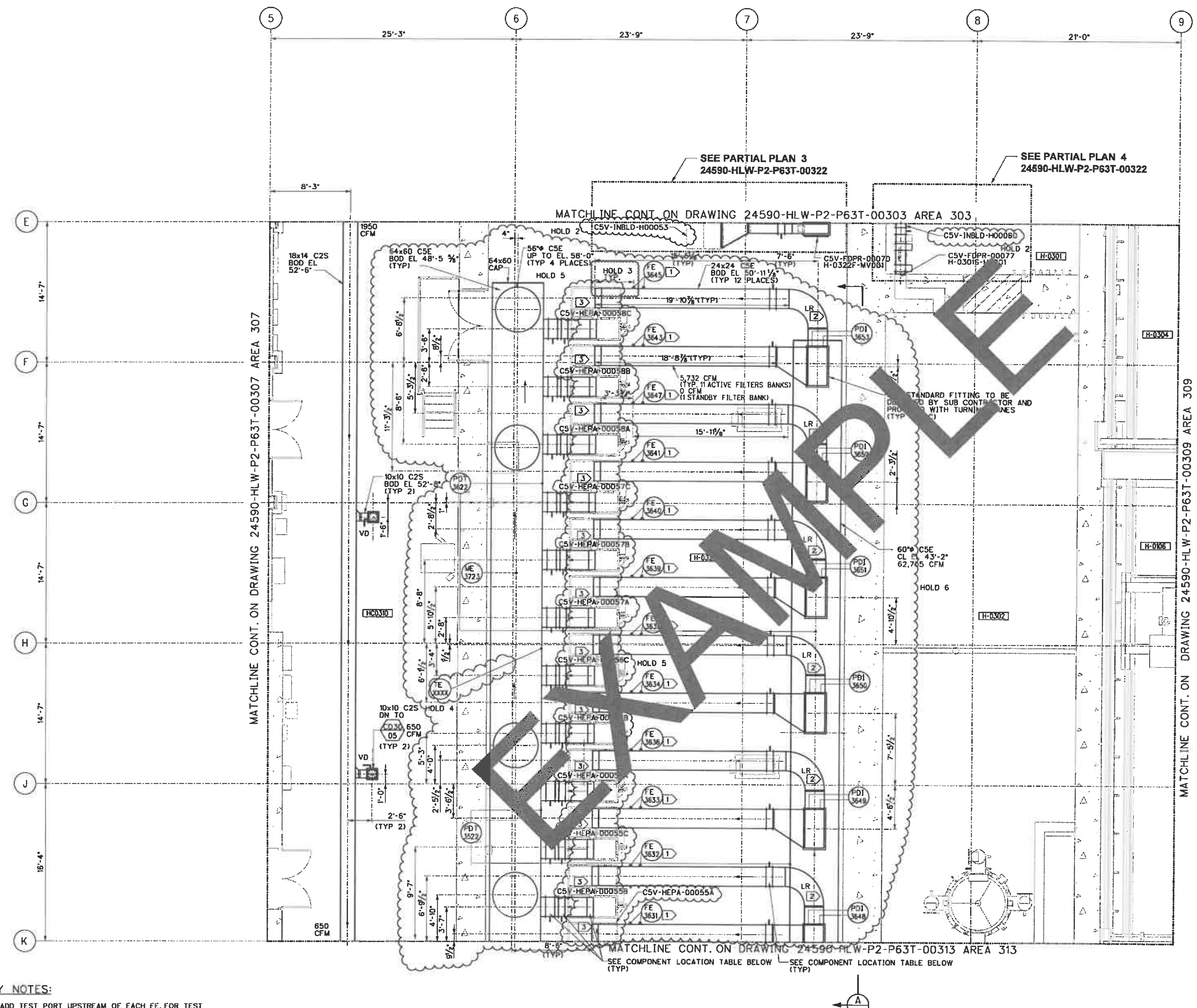
Elevation 58' HLW

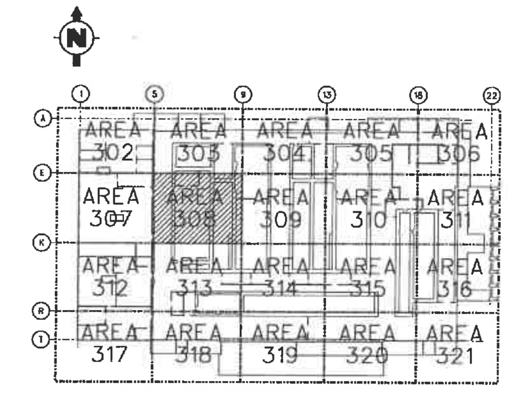


Elevation 37' HLW



Elevation 0' HLW





37'-0" ELEVATION KEY PLAN

NOTES:

1. FOR GENERAL NOTES SEE 24590-HLW-P2-P63T-00001.
2. FACE OF DIFFUSERS ARE AT EL. 46'-0" UNLESS OTHERWISE NOTED.
3. FOR CONCRETE PENETRATION DETAILS ON INBLEED ASSEMBLY H00053, SEE DRAWING 24590-HLW-DB-S13T-00071 & 24590-HLW-DD-S13T-00089, AND H00060, 24590-HLW-DB-S13T-00327 & 24590-HLW-DD-S13T-00076.
4. FOR C5V SUPPORT DRAWINGS, SEE 24590-HLW-SS-S15T-00517, 00518 AND 00519.
5. FOR SECTION VIEWS SEE DWG. 24590-HLW-P2-P63T-00322.
6. TURNING VANES IN MITRED ELBOWS PER SMACNA HVAC SYSTEM DUCT DESIGN (2006, 4TH ED. OR LATER).
7. C5V DUCT DESIGN PRESSURE CLASS G/M EQUAL TO -43 IN.WG. UP TO SECONDARY HEPA FILTER INLET DAMPER AND -53 IN.WG. FROM SECONDARY HEPA FILTER INLET DAMPER (DAMPER INCLUDED) TO C5V FAN INLET ISOLATION DAMPER. VALUES INCLUDE 25% MARGIN. REF CALCULATION 24590-HLW-MAC-C5V-00014 REV.A.
8. C5V DUCT DESIGN TEMPERATURE EQUAL TO 166F CONTINUOUS EXPOSURE. REF. CALCULATION 24590-HLW-MAC-C5V-00014 REV.A PROVIDE EXPANSION JOINTS AS REQUIRED. (HOLD ON DESIGN TEMPERATURE PENDING ASSUMPITION CONFIRMATION, I.E., CFD & EQ CALCULATION CONFIRMATION.)
9. DUCTWORK SUBCONTRACTOR TO CONFIRM DIMENSIONAL DATA PRIOR TO FINAL TIE-INS. MATCH DRILL SUPPLIER PROVIDED EQUIPMENT.*
10. ALARA DESIGN REVIEW REFERENCES:
 24590-HLW-ADR-HV-02-001, REV. 3
 24590-HLW-ADR-HV-02-003, REV. 5

HOLD:

1. ALL OF THE C5V EXHAUST DUCTWORK TO BE INSULATED PER 24590-WTP-3PS-MD00-T0001.
2. PENDING VENDOR INFORMATION AND DESIGN DEVELOPMENT
3. PENDING BNI C&I ASSESSMENT FOR OPTIMUM FE LOCATION.
4. PENDING V&ID DESIGN CHANGE.
5. PENDING VENDOR DRAWINGS FOR HEPA FILTERS
6. PENDING RADIOLOGICAL CALCULATION REVISION AND ADR REVIEW

REVISION 2 NOTE:

1. COMPLETE REVISION, CHANGE CLOUDS NOT SHOWN. INCORPORATED
 24590-HLW-EIE-HV-14-0001 REV 0,
 24590-HLW-EIE-HV-16-0011 REV 0,
 24590-HLW-EIE-HV-20-0044 REV 0,
 24590-HLW-EIE-HV-21-0003 REV 0,
 24590-HLW-EIE-HV-22-0002 REV 0,
 CHANGE DOCUMENTS INCORPORATED BY REFERENCE: NONE

REVISION 3 NOTE:

1. COMPLETE REVISION, CHANGE CLOUDS NOT SHOWN. INCORPORATED 24590-HLW-P2N-P63T-00184, 24590-HLW-P2N-P63T-00185 24590-HLW-EIE-HV-24-0020 REV 0

KEY NOTES:

1. ADD TEST PORT UPSTREAM OF EACH FE, FOR TEST PORT SPACING REFER TO INDUSTRIAL VENTILATION, A MANUAL OF RECOMMENDED PRACTICE, 23RD EDITION OR LATER.
2. ELBOW, RECTANGULAR WITH 3 SPLITTER VANES PER SMACNA (TYP)
3. FOR CONNECTION DETAILS TO FILTER HOUSINGS SEE 24590-HLW-MX-C5V-00001001 (TYP 12 PLACES)

COMPONENT LOCATION TABLE

HEPA FILTER	INLET DAMPER	INLET BELLOW	OUTLET BELLOW	OUTLET DAMPER	OUTLET DAMPER
C5V-HEPA-00055A	C5V-DPR-00358C	C5V-BLWS-00012	C5V-BLWS-00013	C5V-DPR-00359C	C5V-DPR-00526
C5V-HEPA-00055B	C5V-DPR-00358B	C5V-BLWS-00016	C5V-BLWS-00017	C5V-DPR-00359B	C5V-DPR-00527
C5V-HEPA-00055C	C5V-DPR-00358A	C5V-BLWS-00020	C5V-BLWS-00021	C5V-DPR-00359A	C5V-DPR-00528
C5V-HEPA-00056A	C5V-DPR-00360A	C5V-BLWS-00023	C5V-BLWS-00022	C5V-DPR-00361A	C5V-DPR-00529
C5V-HEPA-00056B	C5V-DPR-00360C	C5V-BLWS-00014	C5V-BLWS-00015	C5V-DPR-00361C	C5V-DPR-00530
C5V-HEPA-00056C	C5V-DPR-00360B	C5V-BLWS-00019	C5V-BLWS-00018	C5V-DPR-00361B	C5V-DPR-00531
C5V-HEPA-00057A	C5V-DPR-00362C	C5V-BLWS-00024	C5V-BLWS-00025	C5V-DPR-00363C	C5V-DPR-00532
C5V-HEPA-00057B	C5V-DPR-00362B	C5V-BLWS-00028	C5V-BLWS-00029	C5V-DPR-00363B	C5V-DPR-00533
C5V-HEPA-00057C	C5V-DPR-00362A	C5V-BLWS-00032	C5V-BLWS-00033	C5V-DPR-00363A	C5V-DPR-00534
C5V-HEPA-00058A	C5V-DPR-00364A	C5V-BLWS-00035	C5V-BLWS-00034	C5V-DPR-00365A	C5V-DPR-00535
C5V-HEPA-00058B	C5V-DPR-00364C	C5V-BLWS-00027	C5V-BLWS-00026	C5V-DPR-00365C	C5V-DPR-00536
C5V-HEPA-00058C	C5V-DPR-00364B	C5V-BLWS-00031	C5V-BLWS-00030	C5V-DPR-00365B	C5V-DPR-00537

FLOW ELEMENT CONNECTIONS TO FILTERS ℄ SIDE OF DUCT

ITEM	CONNECTION	FILTER UNIT	FLOW ELEMENT
•	HORIZONTAL OUTLET	-00055A	FE3631
•	HORIZONTAL OUTLET	-00055B	FE3632
•	HORIZONTAL OUTLET	-00055C	FE3633
•	HORIZONTAL OUTLET	-00056A	FE3636
•	HORIZONTAL OUTLET	-00056B	FE3634
•	HORIZONTAL OUTLET	-00056C	FE3635
•	HORIZONTAL OUTLET	-00057A	FE3639
•	HORIZONTAL OUTLET	-00057B	FE3640
•	HORIZONTAL OUTLET	-00057C	FE3641
•	HORIZONTAL OUTLET	-00058A	FE3647
•	HORIZONTAL OUTLET	-00058B	FE3643
•	HORIZONTAL OUTLET	-00058C	FE3645

REFERENCE DRAWINGS

DWG NO	TITLE
24590-HLW-P1-P01T-00004	HLW VITRIFICATION BLDG GENERAL ARRANGEMENT PLAN AT EL. 37'-0"
24590-HLW-P1-P01T-00008	HLW VITRIFICATION BLDG GENERAL ARRANGEMENT SECTION AA THRU CC
24590-HLW-P1-P01T-00011	HLW VITRIFICATION BLDG GENERAL ARRANGEMENT SECTION JJ AND KK
24590-HLW-M8-C2V-00003001	HLW VITRIFICATION BLDG SYS C2V V & ID AIR DISTRIBUTION EL. 37'-0"
24590-HLW-M8-C2V-00003002	HLW VITRIFICATION BLDG SYS C2V V & ID AIR DISTRIBUTION EL. 37'-0"
24590-HLW-M8-C5V-00002001	HLW VITRIFICATION BLDG SYS C5V V & ID MELTER CAVE NO. 2
24590-HLW-M8-C5V-00008001	HLW VITRIFICATION BLDG SYS C5V PLANT RM V&ID C5 EXH INBLEEDS
24590-HLW-M8-C5V-00006003	HLW VITRIFICATION BLDG SYS C5V PLT RM SECONDARY EXHAUST FILTERS
24590-HLW-M8-C5V-00006004	HLW VITRIFICATION BLDG SYS C5V PLT RM SECONDARY EXHAUST FILTERS

REVISION HISTORY

REV	DESCRIPTION	ORG	CHKD	RVWD	APVD	DATE
3	SEE REV 3 NOTE	SEE STAMPS				10-8-24
2	COMPLETE REVISION SEE REVISION 2 NOTE	JC	NL	TS	LAL	3-17-23
1	INCORP 24590-HLW-P2N-P63T-00167 RELEASED HOLD 1 & T.O. 5B FOR FABRICATION	CKI	LMB	SCK	AH	6-7-12
0	ISSUED FOR FABRICATION TO. 5 RM H-0322	CKI	LMB	KH	PM	1-27-11

Q
QUALITY DESIGNATOR

ISSUED BY RPP-WTP PDC
ISSUE STAMP

PROJECT No.	24590	
SITE	HANFORD	
AREA	200E	
BUILDING No.	30	
	BY	DATE
ORIGINATOR	CK. INGERSOLL	1/27/11
CHECKER	LISA BALDOWSKI	1/27/11
APPROVER	PAUL MILLER	1/27/11
REVIEWER	KEITH HUBER	1/27/11

CONTENT APPLICABLE TO ALARA? [X] YES [ ] NO
ADR NO. SEE NOTE 10 REV:

BECHTEL
RIVER PROTECTION PROJECT
WASTE TREATMENT PLANT
2435 STEVENS CENTER PLACE
RICHLAND, WA 99354

CONTRACT No: DE-AC27-01RV14136

HLW VITRIFICATION BUILDING HVAC ORTHOGRAPHIC PLAN AT ELEV. 37'-0"/ AREA 308

SCALE: 1/4"=1'-0"
24590-HLW-P2-P63T-00308
REV 3

E SIZE - 44x34
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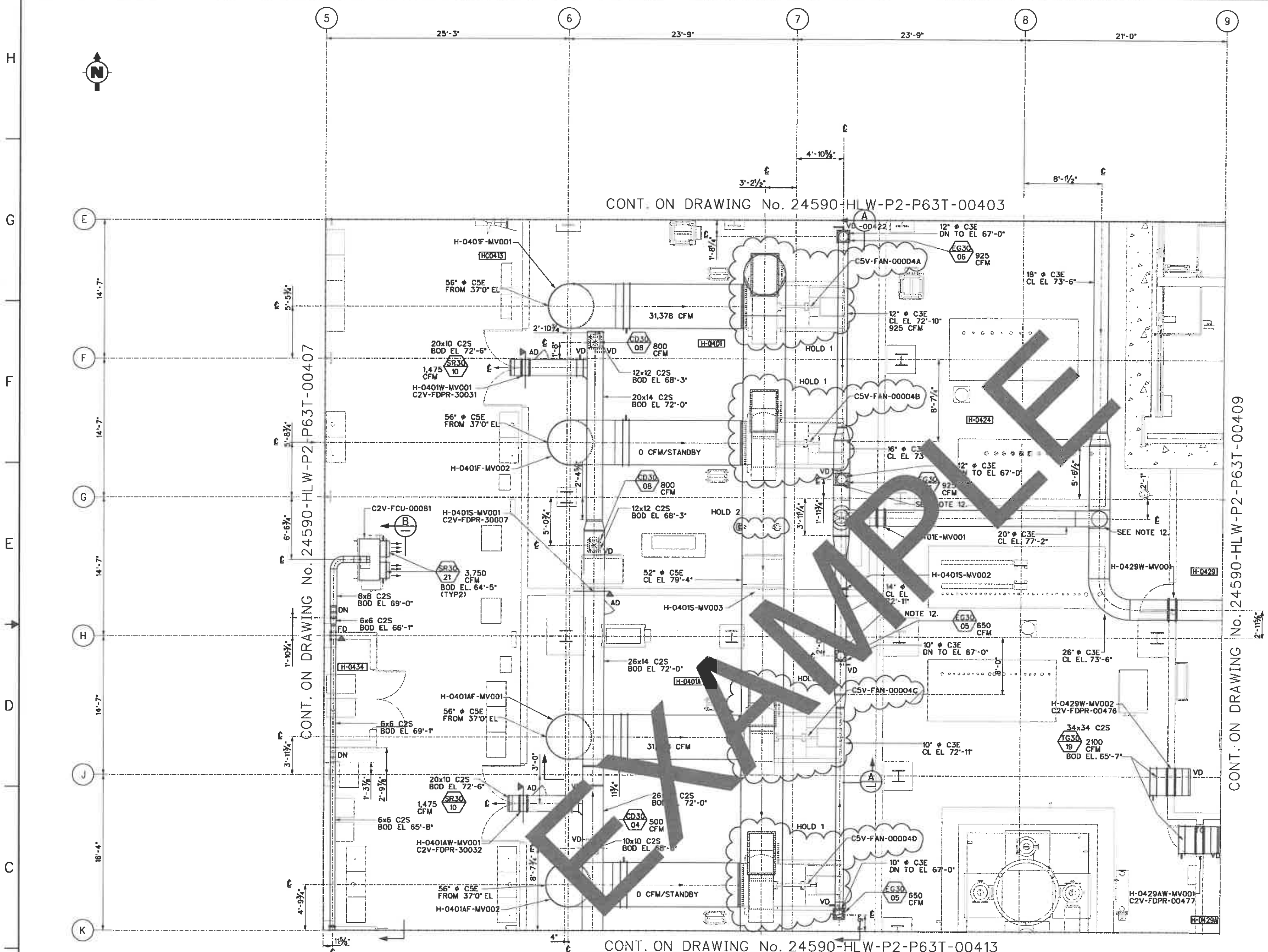
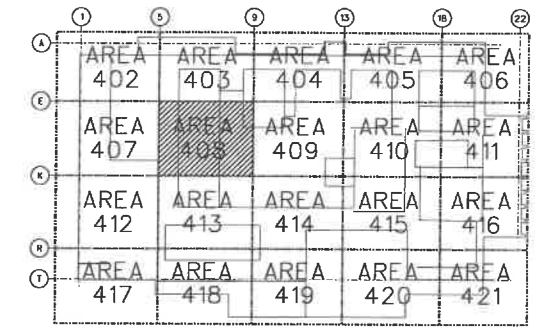




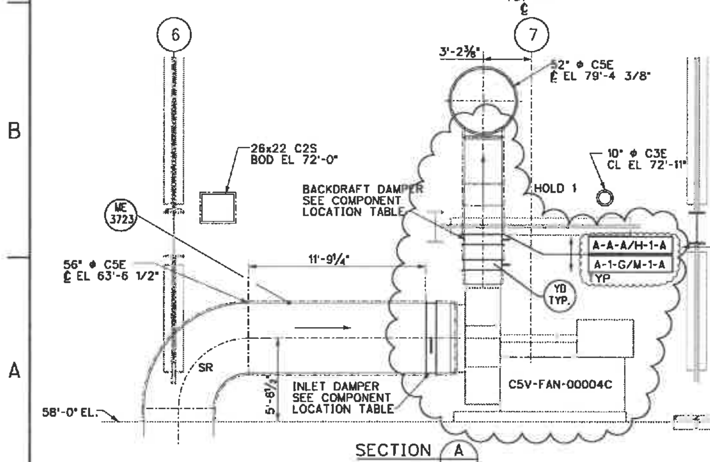
58'-0" ELEVATION KEY PLAN

NOTES:

1. FOR LEGEND, SYMBOLS, ABBREVIATIONS, SEE DRAWING 24590-WTP-P0-P13T-01000. FOR DIFFUSER SCHEDULE, GENERAL NOTES AND HOLDS, SEE DRAWING 24590-HLW-P2-P63T-01000. FOR DUCT CLASSIFICATION DESIGNATOR, SEE HVAC V & ID SYMBOLS AND LEGENDS DRAWING NO. 24590-WTP-M8-M80T-00001.
2. PENETRATIONS AND FIRE DAMPER TAG NUMBERS ARE IDENTIFIED IN THE DRAWING. FOR REFERENCE SEE DRAWINGS 24590-HLW-MD-30-00005.
3. FOR ACCESS DOORS SIZES SEE SPECIFICATION 24590-HLW-3PS-MD00-T0001.
4. FOR WALL PENETRATION AND FIRE DAMPER DETAILS REFER TO DRAWINGS 24590-HLW-MD-M83T-00001001 THRU 24590-HLW-M0-M83T-00001004.
5. REFER TO DWG 24590-WTP-J0-50-00008001 THRU 24590-WTP-J0-50-00008004 FOR INSTRUMENTATION DUCT TAP DETAILS, UNLESS SPECIFIED OTHERWISE.
6. SMOKE/ FIRE COMBINATION DAMPERS ARE SHOWN WITH S/FD DESIGNATION.
7. FACE OF DIFFUSERS ARE AT EL 67'-0" UNLESS OTHERWISE NOTED.
8. OFFSETS IN DUCT ROUTING AND CHANGES IN ELEVATION ARE SHOWN WITH A "WP" DESIGNATION.
9. SYSTEM DUCT DESIGNATIONS UNLESS NOTED OTHERWISE:
   C2 SUPPLY - C-4-A/H-3-D
   C2 EXHAUST - B-4-D/H-3-D
   C2 TRANSFER - C-4-A/H-3-D
   C3 EXHAUST - B-3-B/N-3-D
   C5 EXHAUST - A-1-G/M-1-A
10. ALARA DESIGN REVIEW REFERENCES:
    24590-HLW-ADR-HV-02-003 REV 4
    24590-HLW-ADR-HV-02-004 REV 7
11. FOR ADDITIONAL NOTES FOR C5E DUCT SEE DWGS 24590-HLW-P2-P63T-000122 THRU 24590-HLW-P2-P63T-000124.
12. USE A SHOE TAP FITTING IN DIRECTION OF FLOW FOR BRANCH CONNECTION ON ROUND C3E DUCT WHERE NOTED.

HOLD:

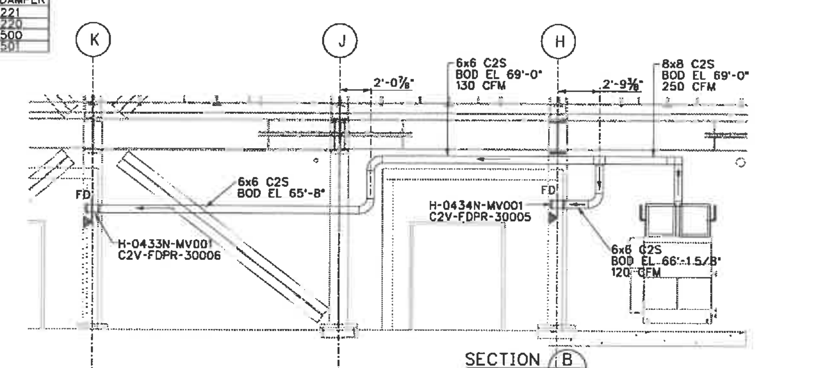
1. PENDING VENDOR DRAWINGS FOR C5V FANS.
2. PENDING V&ID 24590-HLW-M8-SDJ-00001002 AND 24590-HLW-M8-SDJ-00007001 REVISION.



SECTION A

COMPONENT LOCATION TABLE

C5V FAN NUMBER	INLET DAMPER	OUTLET DAMPER	BACKDRAFT DAMPER
C5V-FAN-00004A	C5V-DPR-00041A	YD3704	C5V-DPR-00221
C5V-FAN-00004B	C5V-DPR-00041B	YD3710	C5V-DPR-00220
C5V-FAN-00004C	C5V-DPR-00499A	YD3727	C5V-DPR-00500
C5V-FAN-00004D	C5V-DPR-00499B	YD3732	C5V-DPR-00501



SECTION B

REFERENCE DRAWINGS

DWG NO	TITLE
24590-HLW-P1-P01T-00005	HLW VITRIFICATION BLDG GENERAL ARRANGEMENT PLAN AT EL. 58'-0"
24590-HLW-P1-P01T-00008	HLW VITRIFICATION BLDG GENERAL ARRANGEMENT SECTION AA, BB, CC.
24590-HLW-P1-P01T-00011	HLW VITRIFICATION BLDG GENERAL ARRANGEMENT SECTION JJ, AND KK.
24590-HLW-M8-C2V-00002001	HLW VITRIFICATION BLDG SYS C2V V&ID AIR DIST. EL. 58',72', & 91' SH 1 OF 2
24590-HLW-M8-C3V-00005002	HLW VITRIFICATION BLDG SYS C3V VOLUMETRIC V&ID C3 CASCADE SH 2 OF 3

REVISION HISTORY

REV	DESCRIPTION	ORG	CHKD	RVWD	APVD	DATE
0	ISSUED FOR FABRICATION	SEE STAMPS				9-18-24

Q
QUALITY DESIGNATOR

ISSUED BY RPP WTP PDC
ISSUE STAMP

PROJECT No.	24590
SITE	HANFORD
AREA	200E
BUILDING No.	30

	BY	DATE
ORIGINATOR	SEE STAMPS	
CHECKER	SEE STAMPS	
APPROVER	[signature]	9-18-24
REVIEWER	SEE STAMPS	

CONTENT APPLICABLE TO ALARA? [X] YES [ ] NO
ADR NO. SEE NOTE 10 REV:

BECHTEL
RIVER PROTECTION PROJECT
WASTE TREATMENT PLANT
2435 STEVENS CENTER PLACE
RICHLAND, WA 99354

CONTRACT No: DE-AC27-01RV14136

HLW VITRIFICATION BUILDING HVAC ORTHOGRAPHIC PLAN AT ELEV 58'-0"/ AREA 408

SCALE: ¼"=1'-0"
24590-HLW-P2-P63T-00408
REV 0

"E" SIZE - 44x34
COMPUTER GENERATED - MANUAL DESIGN CHANGES NOT PERMITTED

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PLOTTED BY: nmloveng