

**HANFORD TANK WASTE TREATMENT  
AND  
IMMOBILIZATION PLANT**



**BIDDER REQUEST FOR INTEREST &  
PRE-QUALIFICATION PACKAGE**

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May be exempt from public release under the Freedom of Information Act  
(5 U.S.C. 552), exemption number and category: 4.

Commercial/Proprietary

Department of Energy Review required before public release

Name/Org: Jose Velasquez/ P&S Date: 12/28/2023

Guidance (if applicable): N/A

**Requisition No. 24590-CM-MRA-MZ00-TBD3**  
**Fixtures and Stands**

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## BIDDER REQUEST FOR INTEREST & PREQUALIFICATION CRITERIA AND RESPONSE

### 1.0 Introduction

Bechtel National Inc., herein referred to as Contractor, intends to issue a Request for Proposal (RFP) for a Plant Material Purchase Order for the Hanford Waste Treatment and Immobilization Plant (WTP) project in Richland, WA. Companies must be pre-qualified by Contractor to be included on the bid list. To support the pre-qualification evaluation process, the prime potential bidder (1<sup>st</sup> tier subcontractor) must provide the requested information and respond to questions within this document. The Experience Statement should include relevant information for both the prime bidder and any planned lower-tier supplier or subcontractor. Additional supporting documentation such as brochures and company profiles may also be submitted.

**\*Please note that additional supporting documentation will be required as part of the formal RFP process.**

### 2.0 Project Description and Location

The Hanford Tank Waste Treatment and Immobilization Plant (WTP) is a complex of radioactive waste treatment processing facilities designed and constructed by Bechtel National, Inc. for the Department of Energy (DOE). The facility will process the Hanford Site tank waste and convert the waste into a stable glass form.

The Project site is located in the 200 East Area of the Hanford Reservation near Richland, Washington, along the Columbia River. The site elevation varies from 662 to 684 feet above mean sea level. Ambient temperature range is -23 degrees F minimum to 113 degrees F maximum, with relative humidity of 5% minimum to 100% maximum. The project design life is 40 years.

Information about the WTP Project can be found on <http://www.hanfordvitplant.com>.

### 3.0 Scope of Work

Award Type: **Firm Fixed Price Purchase Order with Economic Price Adjustment**

Estimated RFP Date: **April 2026**

The scope of work includes design, fabrication, factory acceptance testing, and preparation for shipment of miscellaneous equipment: **the canister rack assembly, the cask export platform, the filter cave maintenance area tool cabinet, and the HEPA filter gasket change-out stand.**

The goal of producing posting Request for Interest (RFI) packages online in advance of the anticipated solicitation date is to proactively engage Suppliers that may intend to bid on the scope of work outlined in this request. The WTP project intends to produce specifications and requirements documents for procurement award that closely align with standard commercial applications, for those items that do not have a nuclear safety function. WTP encourages feedback from interested Suppliers relative to things that can reduce delivery duration, item complexity, and unplanned costs from awarded value (examples: Document submittals that are in excess of what would normally be required for commercial application, special tests that duplicate available data, excessive oversight, size of requirements document set, and conflicts in specifications).

**We encourage interested Suppliers to contact WTP (per website contact info/directions) to set up meetings with WTP engineering and procurement staff to ask questions, discuss areas that could be adjusted to simplify the procurement process,**

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resulting in a fit for purpose specification that aligns with what the supply chain produces (buy what they make) and recommendations for how best to develop a mutually beneficial collaborative partnership.

### 3.1 Work to be included:

1. Design/specification of equipment per relevant codes and standards.
2. Preparation and submittal of design documentation, such as drawings and analyses.
3. Fabrication of equipment, including welding per applicable AWS codes.
4. Design verification via shop testing and factory acceptance testing.
5. Submittal of final design documentation.
6. Preparation for shipment

### 3.2 Equipment and Materials Required:

**Table 1: Equipment Required**

No.	Description	Component Tag Number (CTN)
1	Canister Storage Cave Canister Storage Export Rack	24590-HLW-MH-HEH-MHAN-00002
2	Cask Export Platform	24590-HLW-MH-HEH-MHAN-00011
3	Filter Cave Maintenance Area Tool Cabinet	24590-HLW-MH-HFH-MHAN-00007
4	HEPA Filter Gasket Change-out Stand	24590-HLW-MH-HFH-MHAN-00018

- A. The Canister Storage Cave Canister Storage Export Rack was previously procured under a different purchase order, however a redesign is required to meet facility requirements. This procurement is for only the following sub-components:

**Table 2: Canister Storage Cave Canister Storage Export Rack Sub-components**

Sub-component	Quantity
Assymetrical Canister Guide Assembly 2x3	1
Assymetrical Canister Guide Assembly 2x2	1
Canister Storage Rack Guide Support Beam D	1

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**Table 3: Design Proposal Documents:**

No.	Document Number	Document Title
1	24590-HLW-M0-HEH-00037001	HLW VITRIFICATION SYSTEM HEH DESIGN PROPOSAL DRAWING ASYMMETRICAL CANISTER GUIDE ASSEMBLY 2X3
1	24590-HLW-M0-HEH-00037002	HLW VITRIFICATION SYSTEM HEH DESIGN PROPOSAL DRAWING ASYMMETRICAL CANISTER GUIDE ASSEMBLY 2X3
1	24590-HLW-M0-HEH-00038001	HLW VITRIFICATION SYSTEM HEH DESIGN PROPOSAL DRAWING ASYMMETRICAL CANISTER GUIDE ASSEMBLY 2X2
1	24590-HLW-M0-HEH-00038002	HLW VITRIFICATION SYSTEM HEH DESIGN PROPOSAL DRAWING ASYMMETRICAL CANISTER GUIDE ASSEMBLY 2X2
1	24590-HLW-M0-HEH-00039001	HLW VITRIFICATION SYSTEM HEH DESIGN PROPOSAL DRAWING CANISTER STORAGE RACK GUIDE SUPPORT BEAM D
1	24590-HLW-M0-HEH-00039002	HLW VITRIFICATION SYSTEM HEH DESIGN PROPOSAL DRAWING CANISTER STORAGE RACK GUIDE SUPPORT BEAM D
2	24590-HLW-M0-HEH-00028001	HLW VITRIFICATION SYSTEM HEH DESIGN PROPOSAL DRAWING CASK EXPORT PLATFORM
2	24590-HLW-M0-HEH-00028002	HLW VITRIFICATION SYSTEM HEH DESIGN PROPOSAL DRAWING CASK EXPORT PLATFORM
2	24590-HLW-M0-HEH-00028003	HLW VITRIFICATION SYSTEM HEH DESIGN PROPOSAL DRAWING CASK EXPORT PLATFORM
3	24590-HLW-M0D-HFH-00020	24590-HLW-M0D-HFH-00020 - MAINTENANCE CAVE TOOL CABINET
4	24590-HLW-M0-HFH-00020001	HLW VITRIFICATION SYSTEM HFH DESIGN PROPOSAL DRAWING HEPA FILTER GASKET CHANGE-OUT STAND
4	24590-HLW-M0-HFH-00020002	HLW VITRIFICATION SYSTEM HFH DESIGN PROPOSAL DRAWING HEPA FILTER GASKET CHANGE-OUT STAND

### 3.3 Codes:

- ASME BTH-1, ASME B30.20
- Relevant AWS codes as applicable to work performed, including but not limited to AWS D1.1/D1.1M, AWS D1.1/D1.1M, AWS D1.3/D1.3M, AWS D1.4/D1.4M, and AWS D1.6.
- AISC M016-89

### 3.4 Standards:

- Various ASTM and ASME standards for materials and fasteners
- ASNT SNT-TC-1A

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### 3.5 Factory Acceptance Testing (FAT)

- A. Canister Storage Cave Canister Export Rack
  - Demonstration that the canister can be loaded and unloaded from the racks
  - Demonstration that the canister guide features locate the canister into the rack
  - Demonstration of remote maintenance activities, including removal and replacement of remotely maintainable and modular components of each rack.
  - Dimensional inspection of components that interface with canisters and rack components outside the vendor's scope of work.
- B. Cask Export Platform
  - Dimensional inspection of critical dimensions
  - Load testing per ASME B30.20
- C. Filter Cave Maintenance Area Tool Cabinet
  - Dimensional inspection of critical dimensions
- D. HEPA Filter Gasket Change-out Stand
  - Dimensional inspection of critical dimensions

Please note that this solicitation may result in material procurements and proposals greater than \$10,000 and must comply with **FAR 52.225-11 Buy American Act** – Construction Materials Under Trade Agreements (SEP 2010). If you cannot comply or foresee any issues with compliance, please provide a detailed explanation.

If your company is **interested** in this solicitation, **proceed to Section 4.0** and complete the sections below. The BNI Acquisition Services Purchasing group is responsible for collection, evaluation, and internal publication of potential bidders' information for the purpose of pre-qualification for all solicitations.

### 4.0 Response Submittal

#### 4.1 Submission Due Date: **10/29/2025**

Submission Method: Submissions must be received no later than the due date provided above to the Purchasing Representative, **Andrea Riste**, via email at [adriste@bechtel.us](mailto:adriste@bechtel.us). For questions, call (509) 430-9055.

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### 5.0 Pre-Selection Criteria

#### 5.1 Company Response

Prime Subcontractor Company Name:	
Address:	
Address (cont):	
Pre-qualification Contact Name:	
Phone Number:	
E-mail Address:	
DUNS No. (Dun & Bradstreet):	

#### 5.2 North American Industry Classification System Code (NAICS)

The NAICS (North American Industry Classification System code for this work is **332312**. The SBA size standard for this code is **500 employees**. For pre-qualification purposes, you are a small business if your company's number of employees does not exceed **500** employees.

**Business Size Classification**  
(according to U.S. Small Business  
Administration Criteria)

- ☐ Small
- ☐ Small Disadvantaged Business
- ☐ Woman Owned Small Business
- ☐ HUBZone Business
- ☐ Veteran-Owned Small Business Concern
- ☐ Service-Disabled Veteran-Owned Small Business Concern.
- ☐ N/A – Registered as a Large Business

#### 5.3 Quality Assurance Requirements Program

Programmatic Quality Assurance (QA) requirements for this purchase order will be in accordance with Supplier QA program, please mark as applicable:

<input type="checkbox"/>	Commercial Quality - Based on DOE Order 414.1C
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**5.3.1** Does your Company have a written Quality Assurance Program?

☐ Yes ☐ No

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**5.3.2** Which QA standard(s) does this program meet? \_\_\_\_\_

☐ DOE/RW/0333P ☐ ASME NQA-1 ☐ ASME Section VIII ☐ ISO-9000 ☐ OTHER

**5.3.3** If “OTHER” is selected above, please furnish a copy of its QA Program Table of Contents and a **brief summary identifying each of the requirements listed below**. The level of rigor applied to the elements shall be commensurate with the risks associated with the Work.

- A description of the organizational structure, functional responsibilities, levels of authority, and interfaces for those managing, performing, and assessing the Work.
- Personnel Training and Qualifications
- Quality Improvement
- Control of Documents and Records
- Work Processes
- Design
- Procurement
- Product Identification and Traceability
- Inspection and Acceptance Testing
- Control of the Testing Equipment
- Control of Non-Conforming Product
- Corrective and Preventative Actions
- Handling, Storage and Shipping Procedures
- Management Assessment
- Independent Assessment

Your company has the option to submit their full Quality Assurance Plan with this interest.

### 5.4 Commercial Data

Potential bidders are required to register on the **Bechtel Supplier and Contractor Portal**: <https://www.Bechtel.com/supplier/> in order to be considered.

**5.4.1** Date your company registered or updated its information on the Portal?

Date Updated: \_\_\_\_\_

**5.4.2** Rough Order of Magnitude for Scope of Work (USD): \$ \_\_\_\_\_

**5.4.3** Estimated Delivery Schedule:

- |      |                             |           |
|------|-----------------------------|-----------|
| i.   | Engineering/Design: _____   | weeks ARO |
| ii.  | Material Procurement: _____ | weeks ARO |
| iii. | Fabrication: _____          | weeks ARO |
| iv.  | Delivery: _____             | weeks ARO |

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**5.4.4** Long lead items to be aware of? (if yes, please specify)

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**5.4.5** Does your company have a suggested alternate offering/product that offers an improvement, more cost effective, or offers shorter delivery

**(i.e. “buy what you make”)?**

☐ No, we will supply an identical or similar product.

☐ Yes, we have an alternate offering. If so, please describe below or provide as an attachment.

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**5.4.6** What risks do you foresee with this procurement that BNI should be aware of and possibly help mitigate?

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### 5.5 Technical Criteria

**5.5.1** Direct Relevant Experience Documentation: Provide a reference list of example projects over the last ten years, on the included Experience Statement, that demonstrate direct relevant project experience to support each “yes” response. Example projects should be detailed as to both the technical scope of the project and your participation in the project.

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### 6.0 Experience Statement

Column completion notes for the below, Experience Statement, to be completed by the Prime contractor:

- 1) Customer Name, Address, Contact Name and Phone No.- We may contact for references as needed.
- 2) Work Description and Location- Describe work scope and location and indicate if prime or subcontract.
- 3) Original/ Final Contract Value- Original award value and final closeout contract value.
- 4) Commencement/Completion Dates- Provide starting date and actual completion (or forecast if still in progress) by month/year format (e.g., Jan 2006/Sept 2007)

Customer Name, Address, Contact Name and Phone No.	Work Description and Location	Original/Final Contract Values	Commence/ Complete Dates

#### Pre-Qualification Document Checklist

Companies are encouraged to use this checklist to ensure their submittal is complete.

- ☐ Interest & Prequalification Criteria and Response Package (this document)
- ☐ QA Program Table of Contents and summary *or* a copy of QA Plan
- ☐ Additional supporting documentation such as brochures and company profiles.
- ☐ Direct Relevant Experience Documentation (included in this document or provided as attachment)

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